



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4636-11
Job Sheet 166988



Part No: D4636-11

Job Qty: 140 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DWG Rev. DV

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	140 Ea		11/16/17	0.00	0.00	Start Up Waterjet1	5C
100	Waterjet	140 pcs		11/16/17	0.01	3.62	Waterjet1	51C
120	QC	140 pcs		11/16/17	0.00	0.00	QC8	38
130	Small Fab	140 pcs		11/16/17	0.00	4.01	Small Fab	EB 9-BU DAs
140	QC	140 pcs		11/16/17	0.00	0.00	QC5	38
150	HandFinish	140 pcs		11/16/17	0.00	2.14	HandFinish1	2017-11-07 38
160	QC	140 pcs		11/16/17	0.00	0.00	QC7	38
170	Powdercoat	140 pcs		11/17/17	0.00	0.80	Powdercoat4	BR 17-11-17 38
180	QC	140 pcs		11/17/17	0.00	0.00	QC3	38
190	Packaging	140 pcs		11/17/17	0.00	0.00	Packaging3	38
200	QC21-SA	140 Ea		11/17/17	0.00	0.00	QC21	38

M 135418

START: 8:25

OV.T: 320'

FINISH: 8:55

17/11/17

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.080	5	95	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.194Inches + 0.005 - 0.001	0.199 0.193	Diameter	
2	Bracket	0.350Inches ± 0.030	0.380 0.320		
3	Bracket	1.000Inches ± 0.010	1.010 0.990		
4	Bracket	2.000Inches ± 0.010	2.010 1.990		
5	Bracket	2.710Inches ± 0.030	2.740 2.680		
6	Bracket	1.640Inches ± 0.030	1.670 1.610		
7	Bracket	0.145Inches ± 0.005	0.150 0.140		
8	Bracket	0.080Inches ± 0.010	0.090 0.070		

DART
AEROSPACE
S004430



Bracket

PART NO: D4636 – 11

Revision:

Operation:

Quantity:

Change No:

**Start up Operation
140**

Mfg Date: 10/31/17

Job No: 166988

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